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(54) **REAR PROJECTED EXPRESSIVE HEAD**

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G03B 21/14 (2006.01)

(52) **U.S. Cl.**
USPC **353/119**; 353/30; 353/31; 353/74;
353/79; 353/122; 40/606.12; 221/10

(58) **Field of Classification Search**
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221/208; 700/231; 40/611.06, 574, 575,
40/606.12; 446/175, 138, 303, 342, 353,
446/348, 301, 299, 298, 297, 300, 343, 344;
345/156, 173; 200/5 A, 159 B, 308, 309,
200/311, 314, 317

See application file for complete search history.

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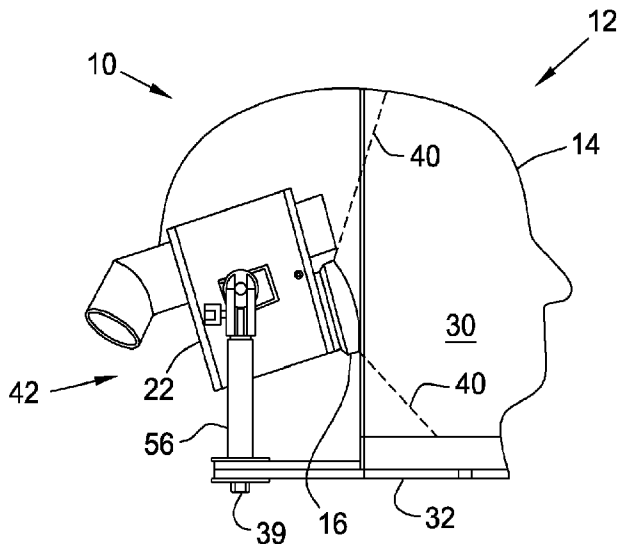
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(57) **ABSTRACT**

The subject matter disclosed herein relates to systems and methods for providing image projection and entertainment.

14 Claims, 4 Drawing Sheets



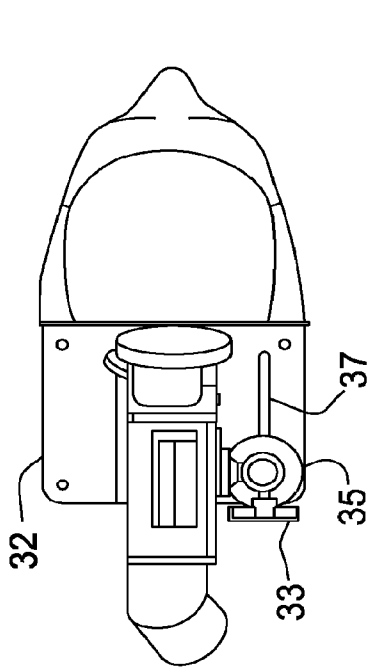


FIG. 1C

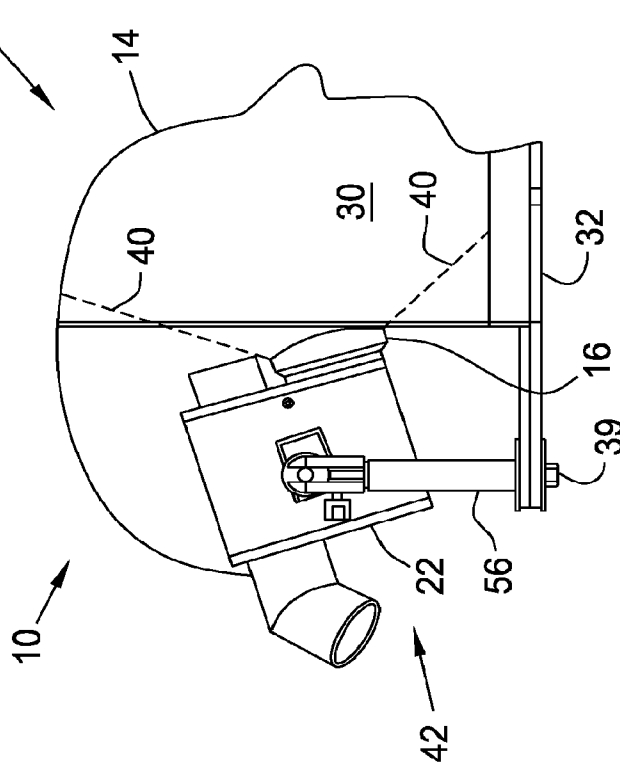


FIG. 1A

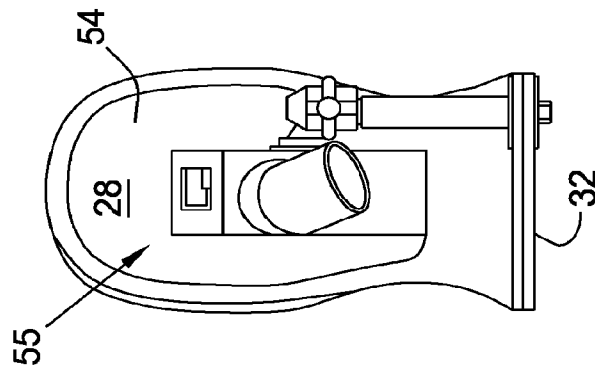


FIG. 1B

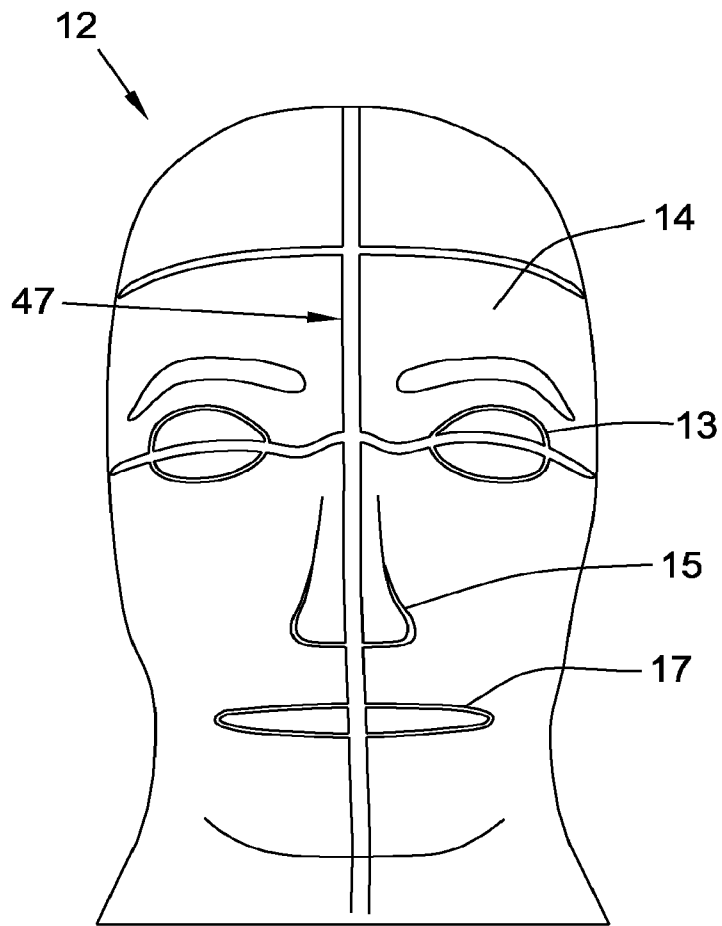


FIG. 2

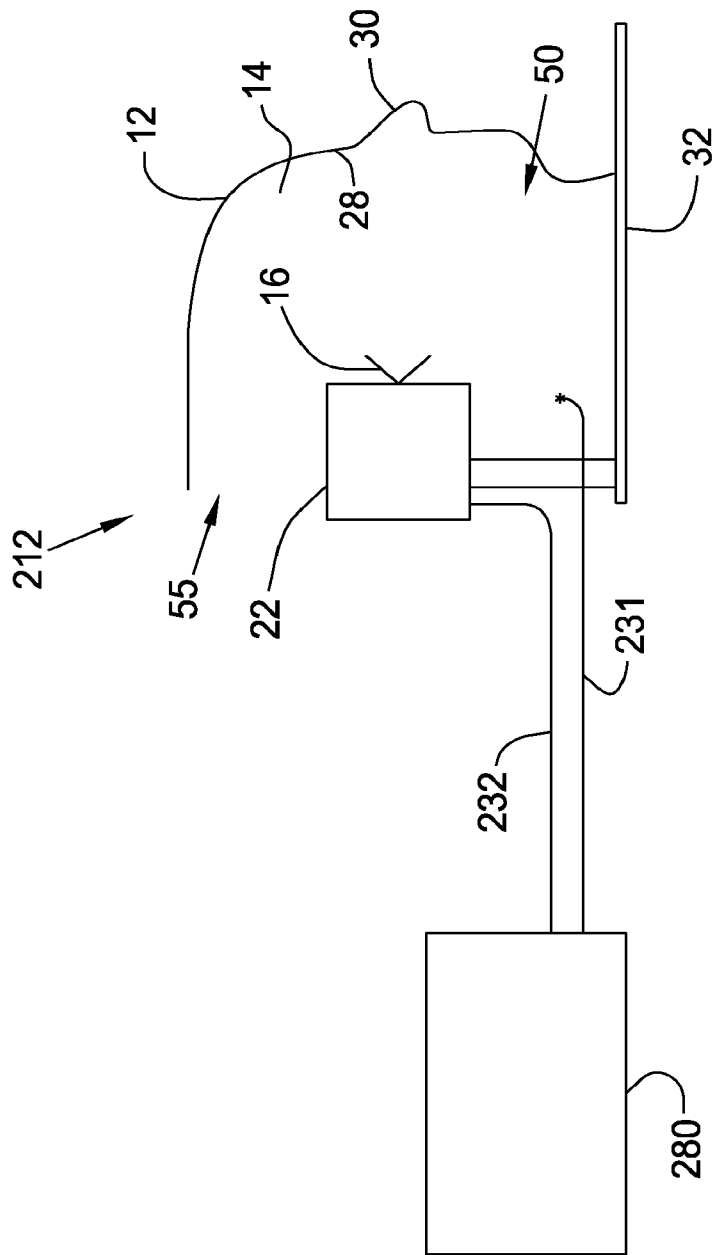


FIG. 3

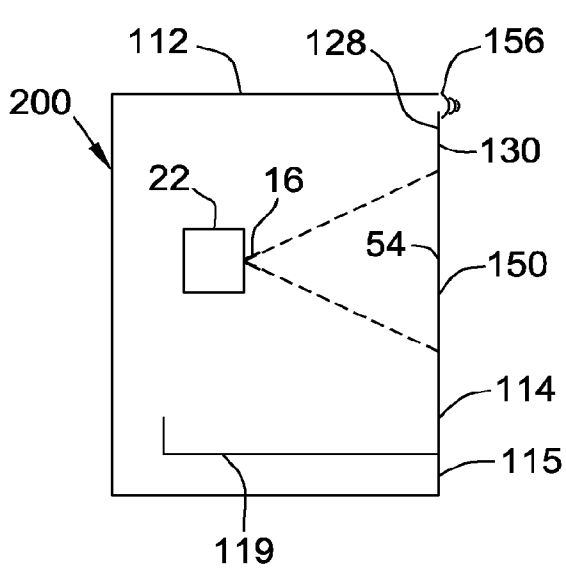


FIG. 4A

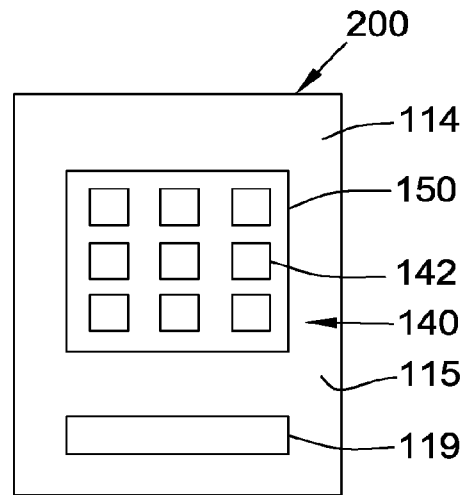


FIG. 4B

REAR PROJECTED EXPRESSIVE HEAD

RELATED APPLICATIONS

This application is a Continuation of U.S. patent application Ser. No. 12/126,796, filed on May 23, 2008, entitled REAR PROJECTED EXPRESSIVE HEAD, which is hereby incorporated by reference in its entirety.

BACKGROUND

1. Field:

The subject matter disclosed herein relates to systems and methods for image projection and entertainment.

2. Information:

Technical difficulties related to using image projection for creating an illusion of animated facial expression of a face of a living person onto a head of a mannequin include, among other things, maintaining alignment, registration and focus of the image onto a face-shaped contoured projection screen. The technical difficulties become further pronounced where movement of the head is desired. Therefore, freedom of movement of such a figure may be restricted and the range of physical expression and realism conveyed by the figure is correspondingly limited.

BRIEF DESCRIPTION OF THE FIGURES

Non-limiting and non-exhaustive embodiments will be described with reference to the following figures, wherein like reference numerals refer to like parts throughout the various figures unless otherwise specified.

FIGS. 1A, 1B, and 1C are side, back and top views, respectively of a projection system according to an embodiment;

FIG. 2 shows rear projection screen in the form of a face exposed to a calibration image projection, in accordance with an embodiment;

FIG. 3 is a side view of projection system comprising head, LED projector, and media control, in accordance with a particular embodiment; and

FIGS. 4A and 4B are side and front views, respectively, of projection system comprising display panel, LED projector, lens, contained in housing, in accordance with a particular embodiment.

DETAILED DESCRIPTION

Projection systems are disclosed having a rear projection screen and a compact projector. In particular embodiments, an image may be projected onto the back of the rear projection screen to entertain and/or entice a customer to make a transaction. In other embodiments, projection systems further include touch sensitive elements such that a patron may interact with the projection system and/or affect a transaction.

In particular embodiments, projection systems are disclosed having a contoured rear projection screen in the form of a face of a head-shaped figure and a compact projector coupled to the head-shaped figure. An image may be projected onto the back of the face to animate the facial expression of the face. The projector being integrally coupled to the head-shaped figure by a platform so as to ensure that the image always remains in proper focus, alignment, and registration on the face despite free and unrestricted movement of the head by a motion device without the need for alignment, tracking, and/or feedback built into the projection system. By

using proper lighting and sound effects, a wig and clothing, and other special effects, a “talking head” with a lifelike appearance may be created.

FIGS. 1A, 1B and 1C are side, back and top views, respectively, of projection system 10 comprising head-shaped FIG. 12, LED projector 22, and lens 16, in accordance with a particular embodiment. Head-shaped FIG. 12 includes face 14 with features resembling those of a human. As shown in the drawings, head-shaped FIG. 12 may be of the type that may be used in an amusement or theme park or other selected environment to entertain and amuse patrons. Face 14 comprises face front surface 30 and face back surface 28 defining cavity 55.

In accordance with an embodiment, the physical contour of face back surface 28 of face 14 may be adapted to conform to the general shape of an actor whose face is filmed intended for projection onto face 14. Using the same actor for both the model for the life mask of the face 14 and for recording the image to be projected onto face back surface 28 of face 14, assists in the alignment, registration, and focus of the image onto face back surface 28. Major facial features, such as eyes, nose, and chin of the projected image will have, generally, a direct correspondence to eyes, nose, and chin, respectively, of face back surface 28.

Although a human head has been illustrated and described, it is understood that the features of the present embodiments are applicable to different types of figures as well. For example, such a figure could alternatively represent an animal, cartoon character or other fictional character. Different parts of the body besides the head also may be depicted.

LED projector 22 and lens 16 are mounted inside head-shaped FIG. 12 about cavity 55 and are adapted to project an image into cavity 55 and directly onto face back surface 28 without the use of additional mirrors so as to animate the facial expressions of face 14. Lens 16 projects the image onto face back surface 28 of face 14. The transparency of face 14 provides that the projected image may be seen from the face front surface 30 of face 14.

The LED projector 22 includes an illuminating source comprising one or more light emitting diodes (LED). Light emitting diodes are well known in the art. Light emitting diodes may be particularly insensitive to vibration-induced damage, have long lifetime, and produce relatively little heat, as compared with incandescent or high intensity discharge lamps. As such, the LED light source allows for placement of the LED projector in close proximity to the face front surface 30 in the relatively enclosed conditions of cavity 42 of head-shaped FIG. 12.

In accordance with particular embodiments, head-shaped FIG. 12 and LED projector 22 are supported by platform 32. In accordance with an embodiment, platform 32 may be adapted to be coupled to a motion device (not shown) adapted to move head-shaped FIG. 12 in different directions in a controlled fashion. Since the normal human head may be capable of pivoting in all directions relative to the rest of the body, the motion device likewise may be adapted to pivot the platform 32 and thus head-shaped FIG. 12 and LED projector 22 in all directions. Such movement of head-shaped FIG. 12 may be controlled by a computer program in conjunction with various pneumatic and/or hydraulic systems (not shown) presently in use today on figures in theme parks. If head-shaped FIG. 12 forms part of a larger figure or body (also not shown), the motion device can be concealed inside the neck or chest area of the body. Alternatively, the motion device can be connected to some other structure if only head-shaped FIG. 12 is displayed.

Lens **16** may comprise a wide angle “fisheye” lens having a very short focal length, for example, 8 mm. In a prototype constructed in accordance with a particular embodiment, a Nikon FC-E8 Fish-Eye Converter lens of Japan having 183 degree coverage has been tested and found to be satisfactory. Other lenses may be used so long as the projection angle of the lens, indicated by the dotted lines **40** in FIG. **1A**, may be wide enough to substantially cover face **14**. In one embodiment, the focal length of lens **16** may be selected based, at least in part, upon the size of head-shaped FIG. **12**, an available distance between lens **16** and face **14**, and an amount of surface area to be covered by the projected image. Use of lens **16** with a short focal length may impart reduced distortion particularly if disposed in limited space, for example.

Head-shaped FIG. **12** in particular embodiments may be hollow and has a continuous opening **42** at the back and lower portion of face **14** for receiving the LED projector **22** and associated cabling (not shown).

Face **14** may be molded from a translucent moldable material, such as plastic. In accordance with an embodiment, face **14** comprises vacuumformable material. In accordance with a method for making face **14**, a live actor may be chosen with the facial characteristics desired for face **14**. A life mask may be made of the actor’s face to create the detail and geometry of face **14**. From the life mask, a vacuumform hard tool may be made. Using this hard tool, a suitable material may be used to create face **14**.

Suitable materials include, but are not limited to, acrylic, butyrate, and PETG (glycol-modified polyethylene terephthalate) which is a copolyester that may be a clear amorphous thermoplastic. PETG sheet has material properties of high stiffness, hardness, and toughness as well as good impact strength. PETG may be heated and pulled into the shape of face **14** using a draw box technique to gain the depth required. This method ensures a more even thickness of PETG over the entire face **14**. The thickness of PETG selected may be dependent on the particular purpose. Thinner sheets of PETG, on the order of 0.062 inches, may provide a better display of a projected image due to the reduced internal reflection within the PETG sheet that can result in a less focused image. On the other hand, for example, a PETG sheet thickness of 0.125 inches may provide improved mechanical strength. Such mechanical strength may ensure that face **14** may be robust enough to withstand typical animatronic motion, shock, vibration, and possible mishaps from maintenance staff.

In accordance with an embodiment, the PETG sheet may be pulled to form face **14** using the life mask. Face front surface **30** may be modified to create a surface that prevents ambient light from reflecting off face **14**, as PETG sheet may be smooth and relatively reflective. In an embodiment for modifying face front surface **30**, face front surface **30** may be exposed to an abrasive and etching treatment comprising exposing face front surface **30** to a pneumatic micro blast of 50 micron sodium bicarbonate to create a frosted surface. Certain areas of face **14** may be protected from the abrasive treatment to prevent those areas from becoming frosted. The abrasive treatment may create a surface that prevents ambient light from reflecting off the surface and spoiling the illusion. The eyes may be left shiny to create a wet look that real eyes possess if light hits them. This abrasive treatment may take the place of previous inferior methods that collect dust and degrade from cleaning.

Face back surface **30** of face **14** may be coated with a rear projection screen material **54** to permit visualization of the image projected by LED projector **22**. In accordance with an embodiment, rear projection screen material **54** comprises a low gain matte neutral gray coating. It also is appreciated that

other types of materials may be used. In general, whatever material may be used, it should be able to project the image yet block the components inside head-shaped FIG. **12** from view. It also should not add color to the image where that would be undesirable.

Proper alignment, registration, and focus of the projected image onto face back surface **30** of face **14** are, at least in part, factors in achieving a convincing illusion of animated facial expression of face **14**. Further, movement of projection system **10** so as to accommodate head movements should not impart unacceptable vibration that would tend to disturb proper alignment, registration, and focus of the projected image onto the face back surface **30**.

Referring again to FIGS. **1A-1C**, face **14** and LED projector **22** are coupled to platform **32**. Platform **32** provides a rigid support such that once the face **14** and LED projector **22** are arranged so as to provide proper alignment, registration, and focus of the projected image onto the face back surface **30**, the face **14** and LED projector **22** may be fixed to platform **32**. Movement of the head-shaped FIG. **12** may then be accommodated by movement of platform **32** without changing the relative positioning of face **14** and LED projector **22** ensuring the maintenance of proper alignment, registration, and focus of the projected image onto the face back surface **30** of face **14**.

In particular embodiments, a mount may be provided for coupling with the LED projector **22** to assist in alignment and registration of LED projector **22** to face back surface **30**. In the embodiment of FIGS. **1A-1C**, LED projector **22** may be coupled to an alt-azimuth mount **56** which may be coupled for sliding engagement with platform **32** about elongated slot **37**. This mounting arrangement allows for lateral, horizontal and vertical adjustments of the LED projector **22** so as to position lens **16** with respect to face **14**. The lateral and vertical adjustments of LED projector **22** via adjustment bolts **33** and **35** enable proper registration of the image on face **14** while the horizontal adjustment of LED projector **22** via adjustment bolt **39** passing through elongated slot **37** enables proper sizing of the image on face **14**. Further fine adjustment means on lens **16** (not shown) allow proper focusing of the image onto face **14**.

FIG. **2** shows face **14** exposed to calibration image projection **47** comprising a pattern of projected lines. A calibration process may be performed as a part of installation of LED projector **22** onto platform **32**, in accordance with an embodiment. A pattern of projection lines may be used to center and balance the image vertically and horizontally in optimal alignment with eyes **13**, nose **15** and mouth **17**.

In an embodiment, the actor’s face that may be used to model the life mask may be filmed and the resulting image may be processed to properly project on the face back surface **28**. This may produce an image that closely maps to the face back surface **28**, since geometry and proportions of the human face (nose, mouth, eyes) vary from one person to the next. Projecting the image of one person’s face into the shape of another’s can look very odd and create a distracting look to an illusion.

It also is noted that the resulting image may be moving or still, depending on the effect desired to be achieved.

The use of LED projector **22** may be advantageous for a number of reasons as compared with projectors having conventional projector lamps, such as gas vapor and incandescent lamps. LED projectors use light emitting diodes (LEDs) as the light source which are shock resistant, produce little heat, and have a long life. Conventional projector lamps are subject to vibration and shock induced filament breakage, high heat output, and high maintenance due to short life of

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common lamps. An example of a suitable LED projector may be the Mitsubishi PK-20 LED DLP projector.

Because LED projector 22 may be mounted to the same platform 32 as head-shaped FIG. 12 there may be no requirement for real time tracking of the projector image onto face 14. In accordance with an embodiment, an initial alignment may be done when LED projector 22 is installed onto platform 32. The alignment of LED projector 22 may be optimized by projecting an image of a face onto face back surface 28. LED projector 22 may be moved until projected eyes, mouth and nose are aligned with eyes, mouth, and nose of face 14. Once the alignment process is done, LED projector 22 position may be locked down.

The structural features of the present embodiments of projection system 10 provide significant advantages in the technique of rear projection of images onto head-shaped FIG. 12. The LED projector 22 coupled to the same platform 32 as face 14 for direct projection of an image without the use of additional mirrors within head-shaped FIG. 12 enables free and unrestricted movement of head-shaped FIG. 12. This movement of head-shaped FIG. 12 may comprise twisting and turning, nodding and other movements to simulate realistic, lifelike movements and expressions similar to those of a natural human head. All of this may occur without unfocusing or loss of registration of the image.

Moreover, because the LED projector 22 can be made small, has relatively little heat output, not prone to failure due to vibration, and if lens 16 has an extremely short focal length, all of the components comprising the optical image projection may fit inside head-shaped FIG. 12, or at least coupled to the same platform 32 supporting head-shaped FIG. 12, where they may be concealed from view by a wig, clothing or other costumes to present the most realistic figure possible. The associated cabling may be bundled and may exit the installation from a preferential location. Furthermore, by coupling everything inside head-shaped FIG. 12, a clear, focused and registered image may be projected onto face 14, despite movement of the head in different directions.

Particular embodiments of projection system 10 are especially versatile because it can be costumed or dressed up without concern for obstructing any light beams from an external image source. Thus, the use of fog and smoke may be freely used to enhance the visual effect of the figure. Similarly, props such as hair, glasses or clothing will not obstruct the path of the projected image or convey any unwanted shadows. If proper sealing precautions are taken, it is contemplated that the figure could be displayed in the rain, or even submersed in water so that it could pop up and startle an unsuspecting guest.

In particular embodiments, the projected image may be a video comprising a face of a real person, or of an animated figure, to animate the facial expression of the head-shaped FIG. 12. In embodiments, the recorded image may simply be provided to the projector with minimal processing of the image data. In other embodiments, the image data may be manipulated and processed for a particular purpose. For example, the image data may be processed so as to produce selective stretching or compressing of the image so as to provide more accurate registration and/or focus of the image to better conform to the contour of the face back surface 28.

In accordance with an embodiment of a method, an actor's face may be filmed using three cameras. A first camera may be located in front of the face so as to film the front of the face. A second camera may be located at a particular angle, such as, but not limited to, 60 degrees, to the right of the face so as to film an oblique view of the right side of the face. A third camera

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may be located at a particular angle, such as, but not limited to, 60 degrees, to the left of the face so as to film an oblique view of the left side of the face.

The three cameras may be slaved; that is, all three cameras may use a time code from one of the cameras so as to synchronize for time. A dimensional tracking device may be filmed by all three cameras simultaneously for parallax determination, compensation, or setting. The face may be illuminated with the same lighting conditions as will be used in an installation, such as in an attraction, for example, but not limited thereto.

The resulting motion picture image may be aligned, stabilized, and merged together using image processing software, such as, but not limited to, Adobe® After Effects® CS3. A warp mesh may be created that may be used to distort the image so as to conform to the shape and size of the face back surface. The image is further processed using the warp mesh for alignment of major features of the face, such as, but not limited to, the eyes, nose, and mouth.

In accordance with an embodiment of a method, computer generated graphics may be used to create an image for projection. In yet other embodiments, live action and computer generated images may be combined or used sequentially, such as to morph a live action image into a computer generated image for example, but not limited thereto.

FIG. 3 is a side view of projection system 212 comprising head-shaped FIG. 12, LED projector 22, and lens 16, and media controller 280, in accordance with a particular embodiment. Head-shaped FIG. 12 includes face 14 with features resembling those of a human. Face 14 comprises face front surface 30 and face back surface 28 defining cavity 55. LED projector 22 and lens 16 are mounted inside head-shaped FIG. 12 about cavity 55 and are adapted to project an image into cavity 55 and onto face back surface 28 to animate the facial expressions of face 14. The transparency of face 14 provides that the projected image may be seen from the face front surface 30 of face 14.

In accordance with particular embodiments, head-shaped FIG. 12 and LED projector 22 are supported by platform 32.

Media controller 280 may be operable to control media supplied to the LED projector 22 via media cable 232 and therefore projection of a particular image. Media controller 280 provides a video signal suitable for use by LED projector 22 to produce the image for projection onto face 14. Suitable video signals include, but are not limited to, VGA, component, and composite. The video media may be prerecorded content or live.

In other embodiments, media controller 280 may supply particular media from a plurality of stored media maintained in any one of several encoded formats such as, but not limited to, MPEG, AVI, QuickTime, or DivX. In yet other embodiments, media controller 280 may supply particular media from a plurality of stored media based on an input, such as, but not limited to, a signal from a motion sensor or touch sensor.

In accordance with other embodiments, face outer surface 30 further comprises touch sensitive conductive layer 50. The touch sensitive conductive layer 50 may be operable to produce a signal based on a change in an electrical state that may occur if touched. Touch sensitive conductive layer 50 may be coupled in electrical communication with media controller 280 by touch cable 231. Media controller 280 may be adapted to control projection of a particular image based on an electrical state of touch sensitive conductive layer 50. In accordance with an embodiment, by way of example, if face 14 is touched, touch sensitive conductive layer 50 sends a signal to the media controller 280 and a particular image may be pro-

jected on face **14**. In this ay, face **14** may be interactive with the participant who touches it.

In accordance with an embodiment, touch sensitive conductive layer **50** comprises indium tin oxide (ITO). Indium tin oxide is electrically conductive, substantially optically transparent to the visible spectrum, and colorless in thin layers.

Projection system **212** allows for a dynamic and interactive experience that may contribute to the realism of the installation.

FIGS. **4A** and **4B** are side and front views, respectively, of vending machine **200** comprising housing **112**, display panel **114**, LED projector **22**, and lens **16**, in accordance with a particular embodiment. Housing **112** comprises housing front side **115** onto which display panel **114** may be coupled. In the particular embodiment of FIGS. **4A** and **4B**, vending machine **200**, by way of example, may be a vending machine for dispensing vended products. Display panel **114** may be adapted to display an image **140** representative of the vended products or other images to provide a dynamic visual experience to entice a customer to make a purchase.

Display panel **114** further comprises display panel front surface **130** and display panel back surface **128**. LED projector **22** and lens **16** are mounted inside housing **112** and are adapted to project an image onto display panel back surface **128**. The transparency of display panel **114** provides that the projected image may be seen from the display panel front surface **130**.

Display panel back surface **128** may be coated with a rear projection screen material **54** to permit visualization of the image projected by lens **16**. In accordance with an embodiment, rear projection screen material **54** may comprise a low gain matte neutral gray coating. It also is appreciated that other types of materials may be used. In general, whatever material may be used, it should be able to project the image yet block the components inside vending machine **200** from view. It also should not add color to the image where that would be undesirable.

In embodiments, media controller **280** may supply particular media from a plurality of stored media based on an input, such as, but not limited to, a signal from a motion sensor or touch sensor. In an embodiment, a visual experience may be triggered by the selection and purchase of a vended product made by a customer. A signal based on the activation of a vended product selection button may be communicated to media controller **280** and that signal may be used, at least in part, as criteria for which images are projected.

Referring again to FIGS. **4A** and **4B**, vending machine **200** may further comprise motion sensor **156**. Motion sensor **156** may be operable to produce a signal based on sensing motion adjacent thereto. Motion sensor **156** may be in electrical communication with media controller **280**. Media controller **280** may be operable to control projection of a particular image based at least in part on a signal from motion sensor **156**. In another embodiment, a visual experience from the projected image may be triggered if a customer approaches housing **112** which activates motion sensor **156** so as to communicate a signal to media controller **280**. Vending machine **200** may allow for a dynamic and interactive consumer experience that may be conducive to a satisfactory and entertaining transaction.

In accordance with particular embodiments, display panel **114** further comprises touch sensitive conductive layer **150** coupled to display panel front surface **130**. Touch sensitive conductive layer **150** is electrically conductive. Touch sensitive conductive layer **150** may be operable to produce a signal based on a change in an electrical state that may occur if touched. In accordance with an embodiment, touch sensitive

conductive layer **150** comprises indium tin oxide (ITO). Indium tin oxide may be substantially optically transparent to the visible spectrum, and colorless in thin layers. Thin films of indium tin oxide may be deposited on surfaces by electron beam evaporation, physical vapor deposition, and/or sputter deposition techniques, among others. ITO is known to be used to make transparent conductive coatings for liquid crystal displays, flat panel displays, plasma displays, touch panels, electronic ink applications, organic light-emitting diodes, among others.

In an embodiment, touch sensitive conductive layer **150** may be adapted to control dispensing of a vended product based on the particular image illuminating a particular portion of touch sensitive conductive layer **150**. In an embodiment, vending machine **200** further comprises product dispenser **119**. Product dispenser **119** may be operable to control dispensing of a particular vended product. Touch sensitive conductive layer **150** is in electrical communication with product dispenser **119**. Product dispenser **119** may be operable to control dispensing of a particular vended product based at least in part on an electrical state of touch sensitive conductive layer **150**.

In an embodiment, by way of example, static image **142** of available vended products may be rear projected onto touch sensitive conductive layer **150** such that if an image of a product is touched, touch sensitive conductive layer **150** produces a signal that is communicated to product dispenser **119** so as to affect the dispensing of a product based on that product image projected on that portion of touch sensitive conductive layer **150** touched by a customer.

In another embodiment, by way of example, the image projected onto touch sensitive conductive layer **150** may be dynamic and change displaying images of available products, prices, product information, and/or product use, and other information that may assist in affecting a transaction.

In another embodiment, a signal from touch sensitive conductive layer **150** may be communicated to media controller **280** so as to control, at least in part, which image may be projected. Images that are displayed may comprise static "buttons", video images, live television, streaming video, a sign, a bulletin board, a map, among others. Vending machine **200** may allow for a dynamic and interactive consumer experience that may be conducive to a satisfactory and entertaining transaction.

While there has been illustrated and described what are presently considered to be example embodiments, it will be understood by those skilled in the art that various other modifications may be made, and equivalents may be substituted, without departing from claimed subject matter. Additionally, many modifications may be made to adapt a particular situation to the teachings of claimed subject matter without departing from the central concept described herein. Therefore, it is intended that claimed subject matter not be limited to the particular embodiments disclosed, but that such claimed subject matter may also include all embodiments falling within the scope of the appended claims, and equivalents thereof.

We claim:

1. A vending machine comprising:

- a contoured display panel comprising a translucent material, a touch sensitive conductive layer, and a panel back surface, the touch sensitive conductive layer being operable to produce a signal based upon a change in an electrical state resulting from a touch input; and
- an LED projector having an illuminating source comprising one or more light emitting diodes, the LED projector being operable to project an image onto the panel back surface.

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2. The vending machine of claim 1, further comprising a media controller that is in communication with the LED projector and that controls projection of the image based upon the touch input.

3. The vending machine of claim 2, wherein the touch sensitive conductive layer is coupled to the media controller. 5

4. The vending machine of claim 3, further comprising: a product dispenser that controls dispensing of a product based at least in part on an electrical state of the touch sensitive conductive layer.

5. The vending machine of claim 1, further comprising a motion sensor that produces a signal based on sensing motion. 10

6. The vending machine of claim 1, wherein the display panel is adapted to display an image that is representative of a vended product. 15

7. The vending machine of claim 1, wherein the display panel is coated with a rear projection screen material.

8. The vending machine of claim 1, wherein the contoured display panel has a shape of a face. 20

9. A method comprising:
 projecting an image, based upon a touch input, onto a panel back surface of a contoured translucent display panel in a vending machine, the contoured translucent display

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panel having a touch sensitive conductive layer that is operable to produce a signal based upon a change in an electrical state resulting from the touch input; and dispensing a vended product from the vending machine based upon a selection input.

10. The method of claim 9, further comprising producing a signal based on sensing motion.

11. The method of claim 9, further comprising displaying an image that is representative of a vended product.

12. A method comprising:
 projecting a dynamic image onto a panel back surface of a contoured translucent display panel in a vending machine; and

projecting, based upon a touch input, a static image of an available vended product onto a touch sensitive conductive layer coupled to the contoured translucent display panel.

13. The method of claim 12, further comprising producing a signal based on sensing motion.

14. The method of claim 12, further comprising dispensing a vended product from the vending machine based upon a selection input.

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