



US008047257B2

(12) **United States Patent**
McIntosh

(10) **Patent No.:** **US 8,047,257 B2**

(45) **Date of Patent:** **Nov. 1, 2011**

(54) **INFLATABLE FILM PRODUCTION PANELS**

(56) **References Cited**

(76) Inventor: **David McIntosh**, North Vancouver (CA)

U.S. PATENT DOCUMENTS

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 450 days.

4,099,351	A	7/1978	Dalo et al.	
4,179,832	A	12/1979	Lemelson	
4,369,591	A	1/1983	Vicino	
4,452,017	A	6/1984	Tang et al.	
4,478,012	A	10/1984	Fraioli	
4,676,032	A	6/1987	Jutras	
4,805,355	A	2/1989	Plant	
5,311,706	A	5/1994	Sallee	
5,343,658	A	9/1994	McLorg	
5,570,544	A	11/1996	Hale et al.	
5,813,172	A	9/1998	McNally	
6,008,938	A	12/1999	Suehle et al.	
6,144,550	A	11/2000	Weber et al.	
6,219,009	B1	4/2001	Shipley et al.	
6,276,815	B1	8/2001	Wu	
6,647,668	B1	11/2003	Cohee et al.	
2002/0100221	A1	8/2002	Williams	
2006/0073748	A1*	4/2006	Boujon	441/40
2006/0101743	A1	5/2006	Nickerson et al.	
2007/0000182	A1	1/2007	Boujon	

(21) Appl. No.: **12/105,251**

(22) Filed: **Apr. 17, 2008**

(65) **Prior Publication Data**

US 2008/0256877 A1 Oct. 23, 2008

Related U.S. Application Data

(60) Provisional application No. 60/912,636, filed on Apr. 18, 2007.

(51) **Int. Cl.**
A47G 5/00 (2006.01)
A47H 1/19 (2006.01)
E04F 13/00 (2006.01)

(52) **U.S. Cl.** **160/368.1**; 160/135; 160/351; 52/506.06

(58) **Field of Classification Search** 160/135, 160/351, 368.1; 52/2.11, 2.15, 2.19, 2.22, 52/506.01, 506.06; 441/40, 41

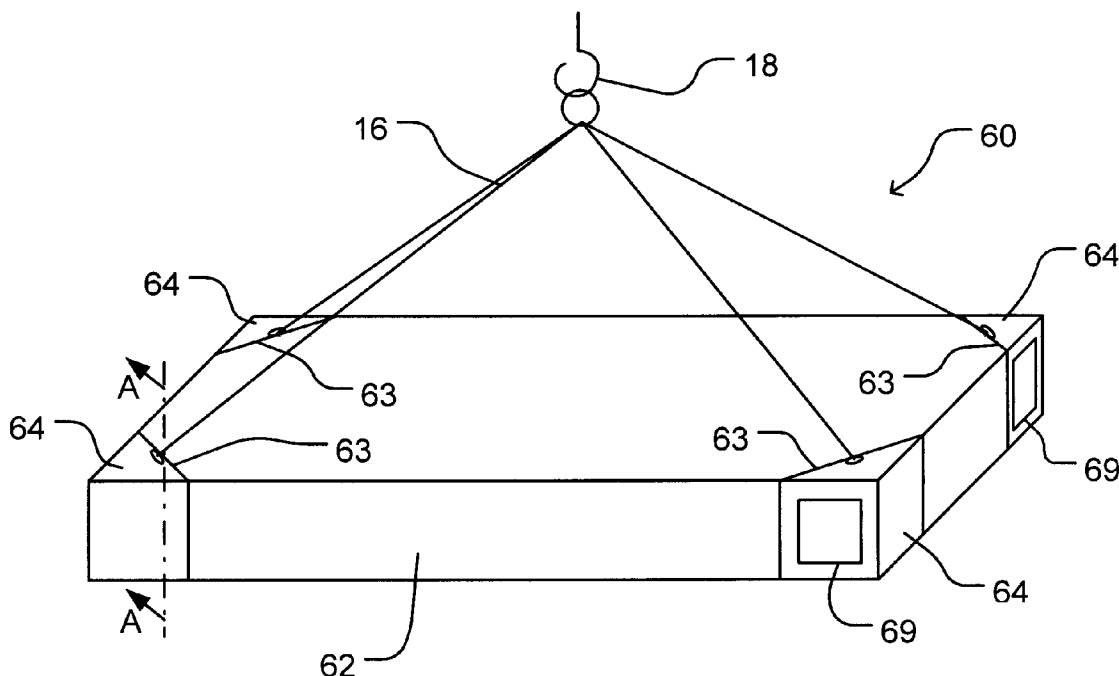
See application file for complete search history.

Primary Examiner — Michael Safavi
(74) *Attorney, Agent, or Firm* — Owen Wiggs Green & Mutala LLP

(57) **ABSTRACT**

An apparatus for suspending above a shooting location comprises an inflatable panel and a plurality of attachment points from which the panel may be suspended. An inflation apparatus directs air into the panel through an air inlet to inflate the panel.

15 Claims, 6 Drawing Sheets



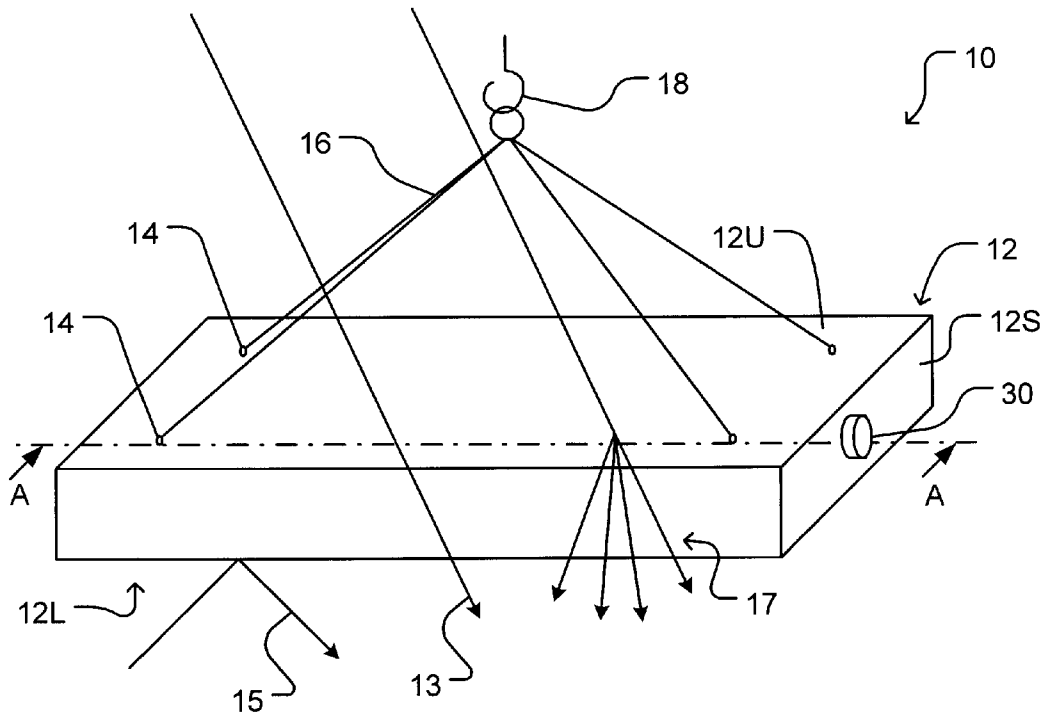


FIGURE 1

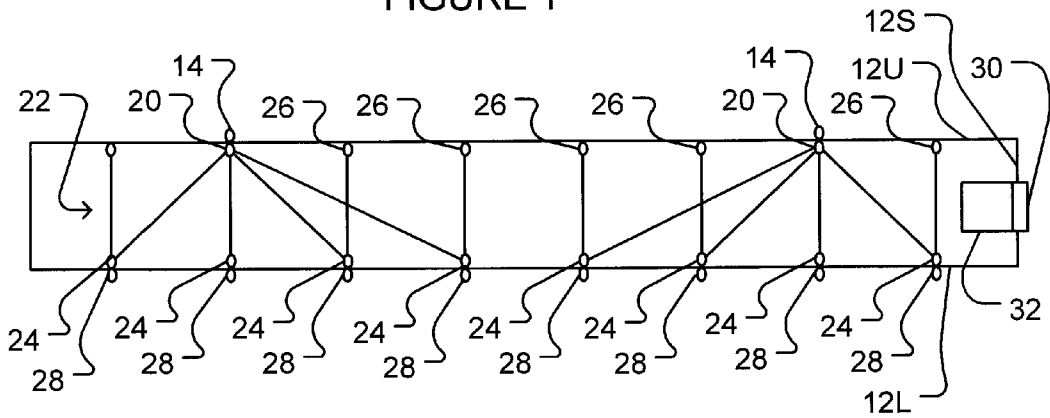


FIGURE 1A

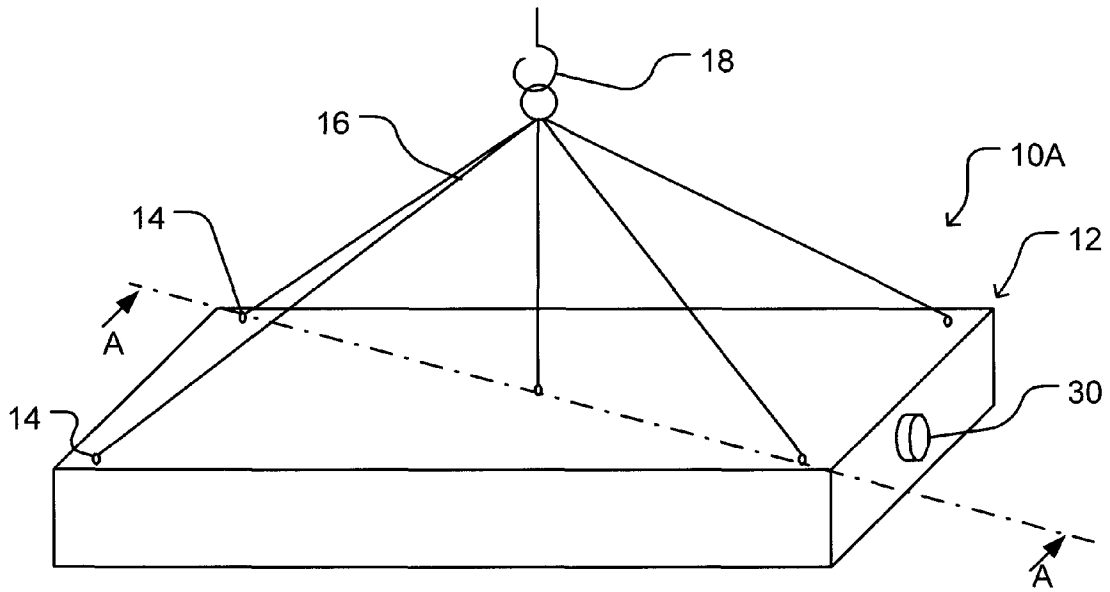


FIGURE 2

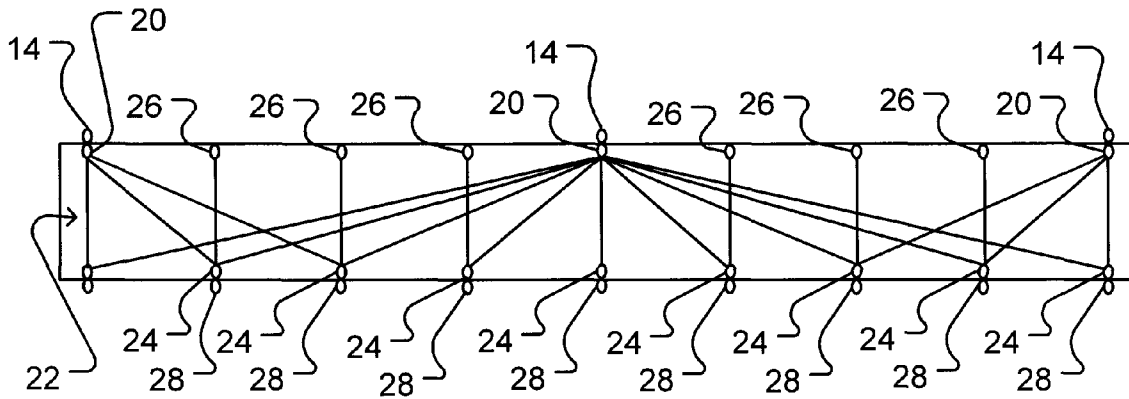
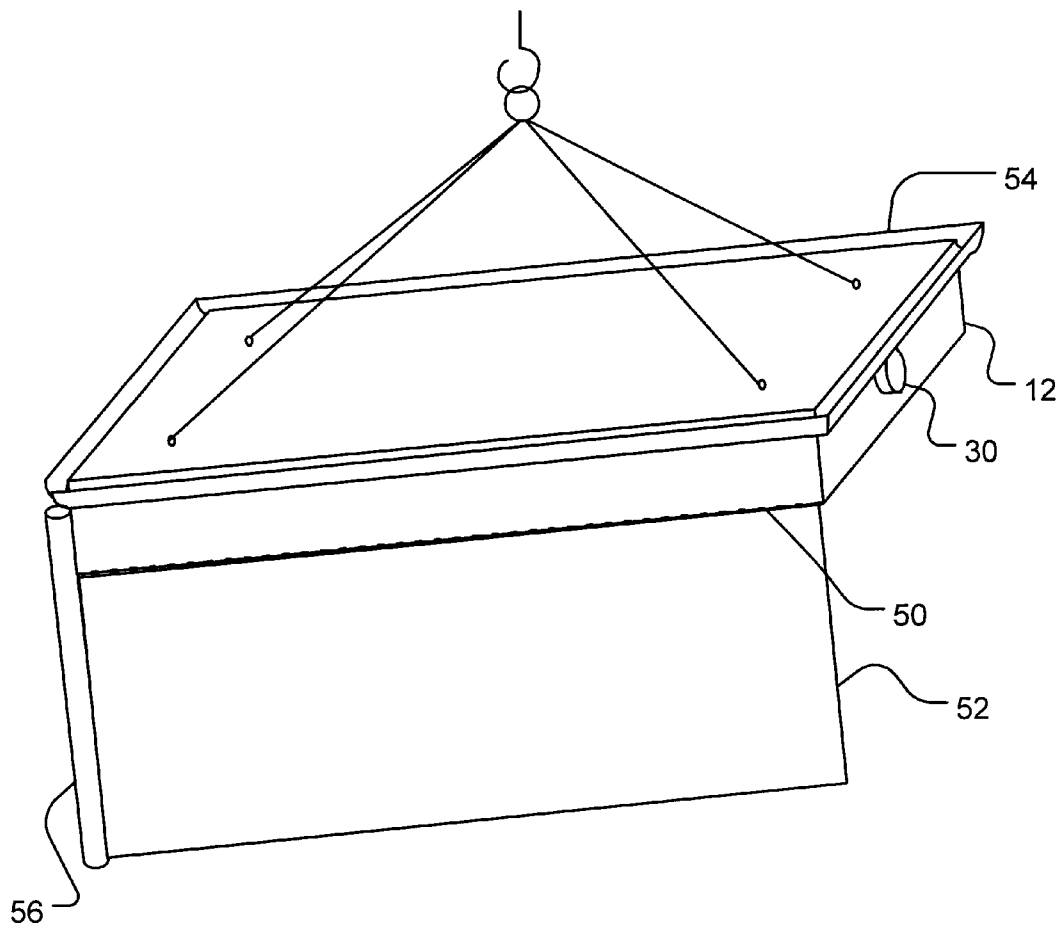
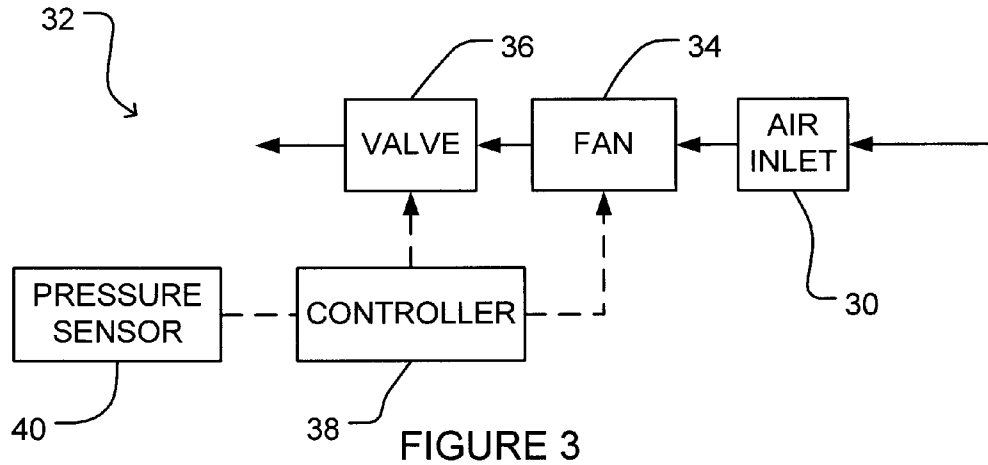
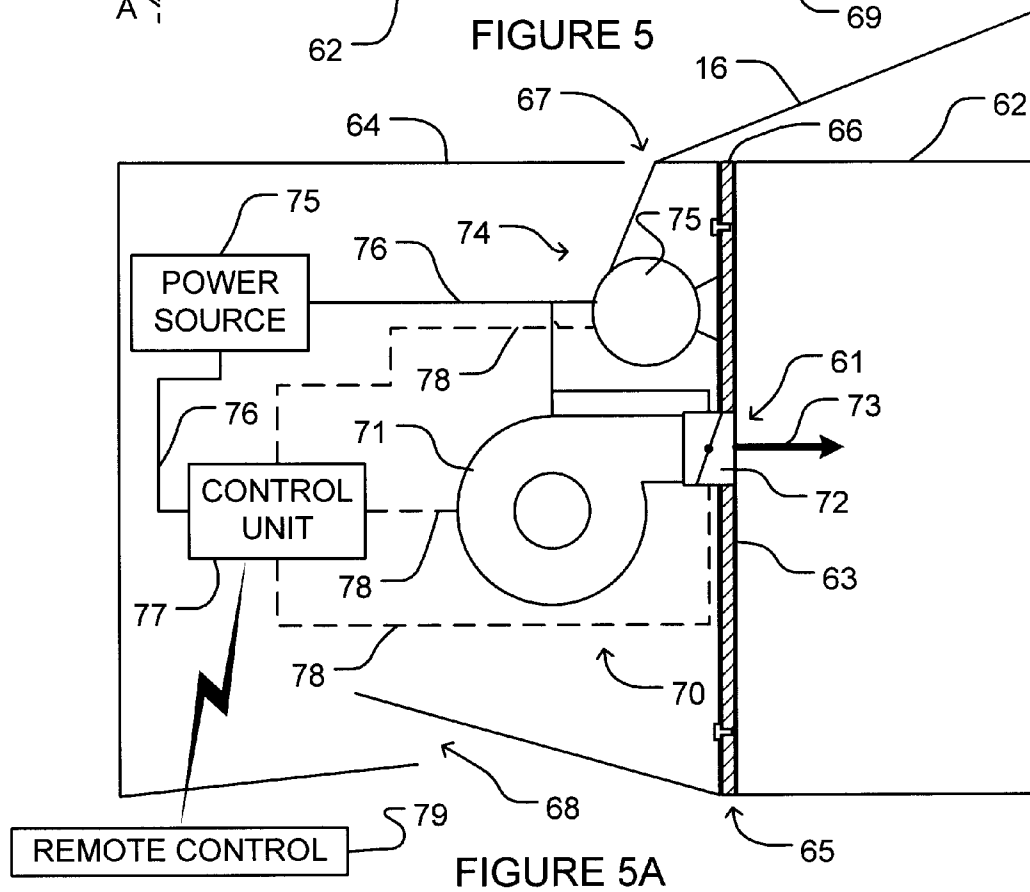
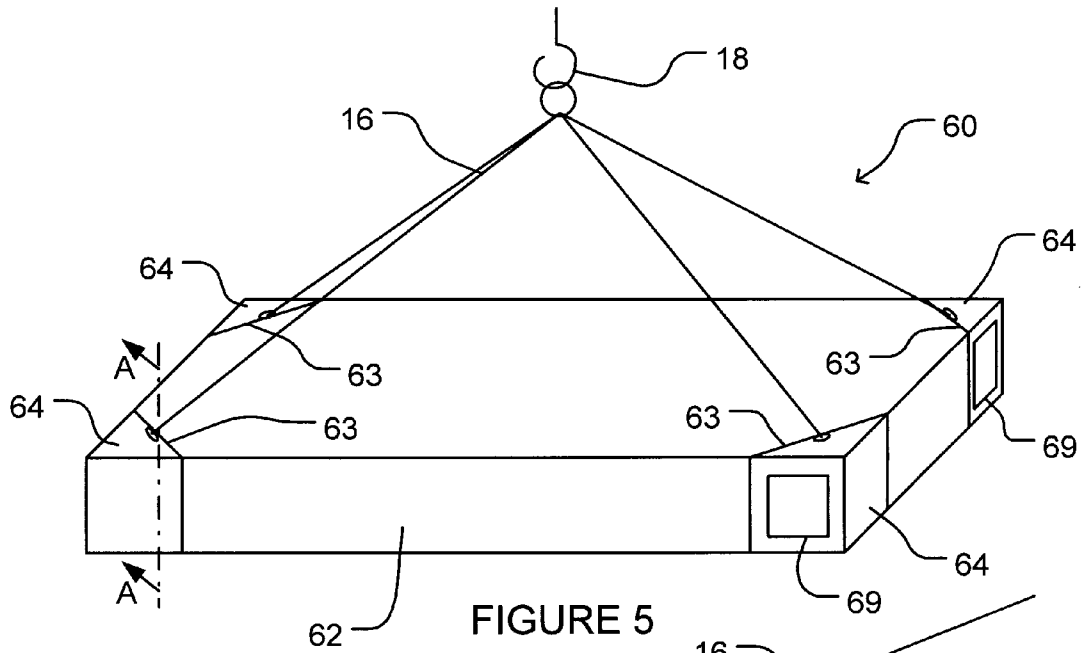


FIGURE 2A





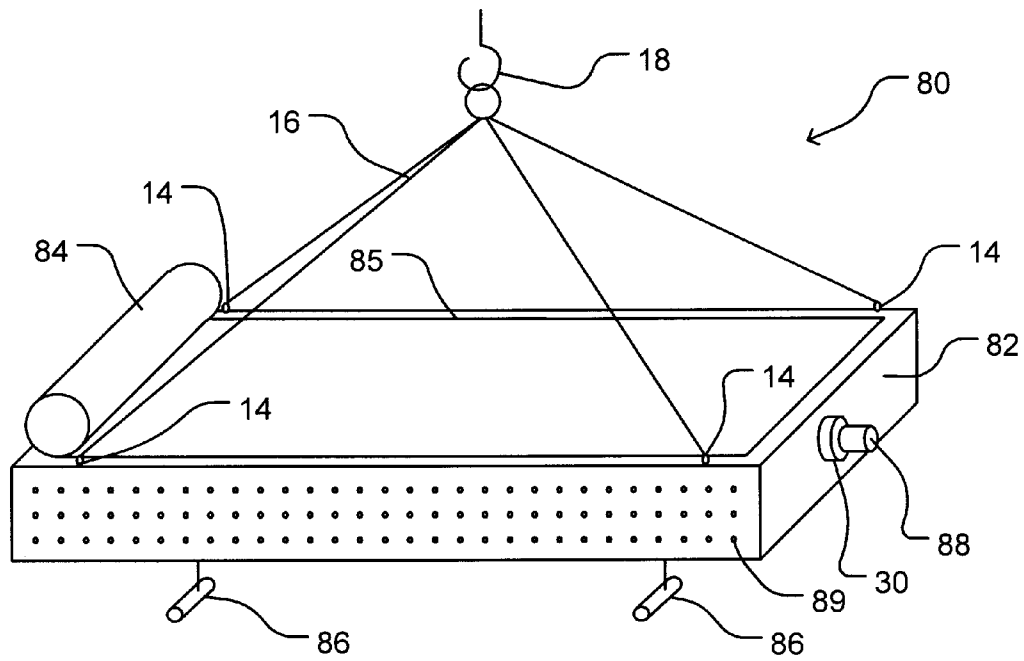
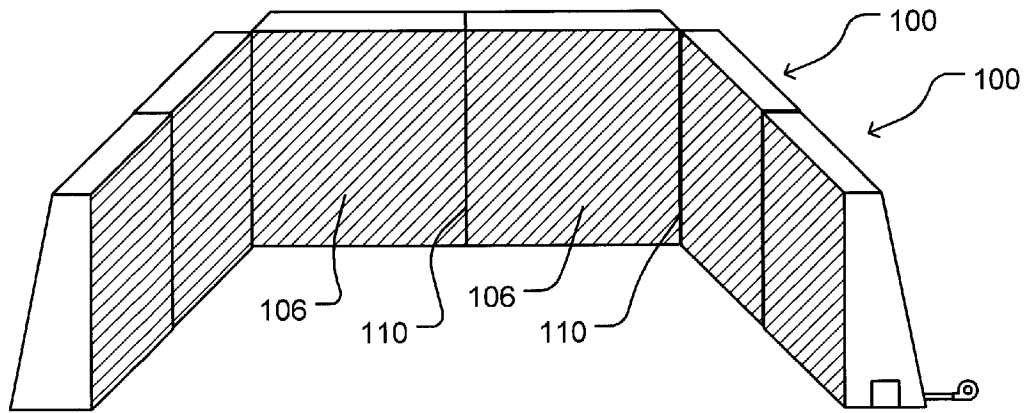
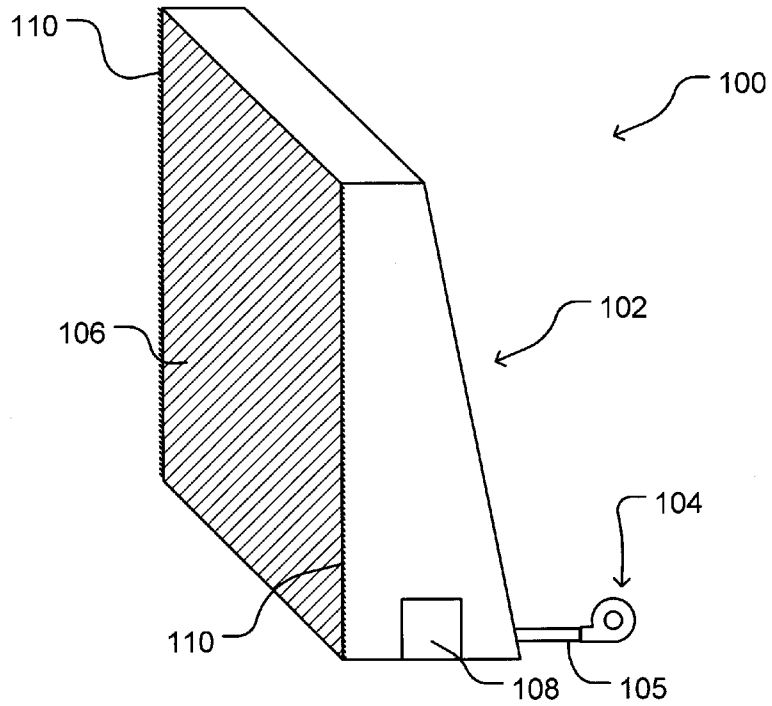


FIGURE 6



1

INFLATABLE FILM PRODUCTION PANELS

REFERENCE TO RELATED APPLICATION

This application claims priority from U.S. Provisional Patent Application No. 60/912,636 filed 18 Apr. 2007 and entitled "INFLATABLE FILM PRODUCTION ACCESSORY," which is hereby incorporated by reference herein.

TECHNICAL FIELD

The invention relates to panels for use in the film and television industry. Certain embodiments may be applied to diffusing or reflecting light, providing blue, green or other background screens, or protecting a shooting location from the elements.

BACKGROUND

In the film and television industry, it is sometimes necessary or desirable to provide temporary structures for light diffusion, light reflection, and/or shelter from the elements when shooting outdoors. This often involves suspending an aluminum truss structure which supports an expanse of material (i.e. fabric or plastic) above a shooting location. Such truss structures are typically constructed on location, involving considerable time and expense. Such truss structures are also relatively heavy, requiring large and expensive cranes from which to suspend them.

The inventor has determined a need for temporary structures for light diffusion, light reflection, and/or shelter from the elements that may be set up quickly and inexpensively.

SUMMARY

The following embodiments and aspects thereof are described and illustrated in conjunction with systems, tools and methods which are meant to be exemplary and illustrative, not limiting in scope.

One aspect of the invention provides an apparatus for suspending over a shooting location comprising an inflatable panel having walls constructed from a flexible airtight material enclosing an interior of the panel. At least one air inlet is located in one of the walls of the panel, and an inflation apparatus is coupled to the air inlet and configured to direct air into the interior of the panel. A plurality of attachment points are provided for facilitating suspension of the apparatus, each attachment point coupled to at least one corresponding load bearing interior eyelet located in the interior of the panel. A plurality of upper interior eyelets are located in the interior of the panel on a lower side of an upper wall of the panel, and a plurality of lower interior eyelets are located in the interior of the panel on an upper side of a lower wall of the panel. A plurality of interior connectors extend between the load bearing interior eyelets, the lower interior eyelets and the upper interior eyelets. A plurality of lower exterior eyelets are located on a lower side of the lower wall of the panel, each lower exterior eyelet coupled to a corresponding lower interior eyelet.

In addition to the exemplary aspects and embodiments described above, further aspects and embodiments will become apparent by reference to the drawings and by study of the following detailed descriptions.

BRIEF DESCRIPTION OF DRAWINGS

In drawings which illustrate non-limiting embodiments of the invention:

2

FIG. 1 shows a structure according to one embodiment.

FIG. 1A is a sectional view taken along line A-A of FIG. 1.

FIG. 2 shows a structure according to another embodiment.

FIG. 2A is a sectional view taken along line A-A of FIG. 2.

FIG. 3 schematically depicts an inflation apparatus according to one embodiment.

FIG. 4 shows a structure according to another embodiment.

FIG. 5 shows a structure according to another embodiment.

FIG. 5A is a sectional view taken along line A-A of FIG. 5.

FIG. 6 shows a structure according to another embodiment.

FIG. 7 shows a structure according to another embodiment.

FIG. 8 shows a plurality of the structures of FIG. 7 joined together.

DESCRIPTION

Throughout the following description specific details are set forth in order to provide a more thorough understanding to persons skilled in the art. However, well known elements may not have been shown or described in detail to avoid unnecessarily obscuring the disclosure. Accordingly, the description and drawings are to be regarded in an illustrative, rather than a restrictive, sense.

FIG. 1 shows a structure **10** according to one embodiment of the invention. Structure **10** comprises an inflatable panel **12** having an upper wall **12U**, a lower wall **12L** and side walls **12S**. In the illustrated embodiment, panel **12** has a generally rectangular shape, but other shapes are also possible. The walls of panel **12** may be constructed from flexible, airtight material, for example. Example materials include clear rubberized fabrics, mylar, synthetic sail cloths, Ethylene TetrafluoroEthylene (ETFE), or the like.

Structure **10** has a plurality of attachment points to facilitate suspension of structure **10**. In the illustrated embodiment, the attachment points comprise upper exterior eyelets **14** on the outside of upper wall **12U**. Upper exterior eyelets **14** may be engaged by lines **16** so that panel **12** may be suspended from a hook **18**, such as for example the hook of a crane. Panel **12** may be suspended above a shooting location to provide light diffusion, light reflection, and/or shelter from the elements. Lines **16** may comprise, for example, cables, chains, wire rope, high performance polyethylene (HPPE) fibers such as Spectra™ or Dyneema™, sailing rigging, webbing or the like. In some embodiments, additional lines (not shown) may be sewn into the seams and/or walls of panel **12** to provide additional strength to panel **12**.

Panel **12** may be constructed from a transparent material to allow sunlight to pass therethrough, as indicated by arrow **13**. The lower wall **12L** of panel **12** may be optionally covered with a reflective material to reflect light incident thereon from below back down towards the ground, as indicated by arrow **15**. Alternatively, the upper wall **12U** and/or lower wall **12L** of panel **12** may be covered with a diffusing material such that sunlight instant on panel **12** from above is diffused in the area below panel **12**, as indicated by arrows **17**. In other embodiments, panel **12** may be constructed from, or covered with, an opaque material to block light from reaching the shooting location. Thus, a user may create a customized structure suitable for any of a variety of filming requirements by optionally covering panel **12** with appropriate materials.

As shown in FIG. 1A, upper exterior eyelets **14** are coupled to load bearing interior eyelets **20** on the inside of panel **12**. In some embodiments, each upper exterior eyelet **14** and the corresponding load bearing interior eyelet **20** are constructed from a single piece of rigid material, or are constructed from separate pieces which have been fixedly attached together, to form a unitary member extending through upper wall **12U** of

panel 12. Interior connectors 22 extend between load bearing interior eyelets 20 and a plurality of lower interior eyelets 24. Connectors 22 may comprise, for example, cables, chains, wire rope, HPPE fibers such as Spectra™ or Dyneema™, sailing rigging, webbing or the like. Connectors 22 may also extend between lower interior eyelets 24 and upper interior eyelets 26. Connectors 22 help panel 12 to maintain its shape, and transfer loads from lower interior eyelets 24 to load bearing interior eyelets 20. Vertically oriented connectors 22 are useful in preventing ballooning of panel 12, and diagonally oriented connectors 22 spread forces out over a number of eyelets 20.

A plurality of lower exterior eyelets 28 are coupled to lower interior eyelets 24. In some embodiments, each lower interior eyelet 24 and the corresponding lower exterior eyelet 28 are constructed from a single piece of rigid material, or are constructed from separate pieces which have been fixedly attached together, to form a unitary member extending through lower wall 12L of panel 12. Lower exterior eyelets 28 may be used to support objects such as props, scenery elements, or the like. The weight of objects hung from lower exterior eyelets 28 is thus supported by upper exterior eyelets 14 through lower interior eyelets 24, interior connectors 22 and load bearing interior eyelets.

The eyelets of the illustrated embodiments facilitate the attachment of cables, straps or the like. As one skilled in the art will appreciate, the eyelets may be replaced with other structures which permit cables, straps or the like to be attached thereto.

An air inlet 30 is located on one of the outer walls of inflatable panel 12. An inflation apparatus 32 is coupled to air inlet 30 to draw air into the interior of inflatable panel 12 through air inlet 30. Air inlet 30 may comprise, for example, a snorkel apparatus to prevent water from being drawn into panel 12 during rainy weather.

FIGS. 2 and 2A show a structure 10A according to another embodiment. Structure 10A is similar to structure 10 of FIGS. 1 and 1A, and the reference numerals used in FIGS. 1 and 1A are used to identify analogous elements in FIGS. 2 and 2A. Structure 10A differs from structure 10 in that instead of having four upper exterior eyelets 14 engaged by four lines 16, structure 10A comprises five upper exterior eyelets 14 engaged by five lines 16, as shown in FIG. 2. In structure 10A, the additional upper exterior eyelet 14 may be positioned above the center of mass of panel 12, for example.

FIG. 2A shows an example arrangement of connectors 22 of structure 10A. In the FIG. 2A embodiment, connectors 22 are coupled between each load bearing interior eyelet 20 and a plurality of lower interior eyelets 24. Also, some lower interior eyelets 24 are coupled, by connectors 22, to two or more load bearing interior eyelets 20.

FIG. 3 schematically illustrates the components of inflation apparatus 32 according to an example embodiment. Inflation apparatus 32 comprises a fan 34 and a valve 36. Inflation apparatus 32 may also comprise a suitable power source (not shown). Fan 34 is configured to draw air from outside of inflatable panel 12 through air inlet 30 and direct the air to the interior of inflatable panel 12 through valve 36. Valve 36 may comprise, for example, a one-way valve which allows air to flow into panel 12 but prevents air from leaving panel 12. Alternatively, valve 36 may comprise a two-way valve which may be selectively opened and closed under control of a controller 38. In some embodiments, fan 34 is operated under the control of controller 38.

In such embodiments, controller 38 can selectively cause inflation apparatus 32 to inflate panel 12. In some embodiments, controller 38 may also selectively cause inflation

apparatus 32 to deflate panel 12. A pressure sensor 40 may be coupled to controller 38 such that controller 38 causes inflation apparatus 32 to draw air into panel 12 if the pressure in panel 12 drops below a predetermined threshold. Controller 38 may also be in communication (wireless or otherwise) with a user interface (not shown) to allow a user to manually control the inflation and deflation of panel 12.

As shown in FIG. 4, panel 12 may be suspended at an angle in certain situations, such as for example, in windy and rainy weather. Panel 12 may comprise a zipper 50 (or another attachment mechanism such as, for example, a series of snaps or ties) along all or a portion of a lower edge thereof. Alternatively, zippers, snaps ties or the like may be provided along the sides, top and/or bottom of panel 12, or along portions thereof. Zipper 50 permits a screen 52 to be hung from panel 12. Screen 52 may comprise, for example, a diffuser, a reflector, a background scene or a blue screen or green screen. Screen 52 may also provide additional shelter from wind driven rain. A gutter 54 and downpipe 56 may be provided in some embodiments to collect rainwater falling on panel 12.

FIGS. 5 and 5A show a structure 60 according to another embodiment. Structure 60 comprises an inflatable panel 62 with clipped or beveled corners 63. Panel 62 may comprise connectors and eyelets (not shown) in the interior thereof similar to the interior connectors and eyelets discussed above to provide structural integrity to panel 62.

A corner housing 64 is attached to each corner 63 of panel 62 by a coupling structure 65. Coupling structure 65 may comprise, for example, a rigid plate 66 affixed to corner 63 to which housing 64 may be bolted, as shown in the embodiment of FIG. 5A. In other embodiments, coupling structure 65 may comprise a tube frame (not shown) may be provided at each corner 63 of panel 62, and housings 64 may be attached to the tube frames by pins or the like, so that housings 64 may be readily detached from panel 62 for maintenance, or when panel 62 is to be transported or stored. Interior connectors (not shown) of panel 62 may be coupled to coupling structure 65 (e.g., rigid plate 66, or the tube frame in some embodiments), or to one or more load bearing interior eyelets (not shown) coupled thereto, to support the weight of panel 62 and any objects hung from lower exterior eyelets (not shown) thereof.

Each corner housing 64 defines a line guide 67 on an upper surface thereof, and an air inlet 68 on either a lower or side surface thereof. Each housing 64 may also have an access 69 on one surface thereof to facilitate maintenance.

An inflation/deflation mechanism 70 is contained within each housing 64. In the illustrated embodiments, mechanism 70 comprises a fan 71 located to blow air through a valve 72. Valve 72 extends through the side of housing 64 and into the interior of panel 62 through an aperture 61 defined in corner 63 and plate 66. Aperture 61 may form a seal around valve 72, or a separate sealing device (not shown) may be provided. When activated, fan 71 draws air into housing 64 through inlet 68, and forces air into panel 62 as indicated by arrow 73.

A hoisting mechanism 74 is also contained within each housing 64. Hoisting mechanisms 74 serve as the attachment points for facilitating suspension of structure 60. In the illustrated embodiment, hoisting mechanism 74 comprises a winch 75 which is adapted to selectively wind up or release line 16 which extends through line guide 67 to adjust the height of housing 64.

Inflation/deflation mechanism 70 and hoisting mechanism 74 are supplied with power from a power source 75 through power lines 76. Power source 75 also supplies power to a control unit 77. Power source 75 may comprise, for example, an AC power source or a DC power source. Inflation/deflation

5

mechanism 70 and hoisting mechanism 74 may be selectively activated under control of control unit 77 coupled thereto by control lines 78. A remote control 79 may be provided to allow a user to control the operation of inflation/deflation mechanism 70 and hoisting mechanism 74 from a remote location.

FIG. 6 shows a structure 80 according to another embodiment. Structure 80 comprises an inflatable panel 82 similar to panel 12 of FIGS. 1 and 1A, except that upper exterior eyelets 14 are located around a periphery of panel 82 in order to accommodate a furling device 84. In the illustrated embodiment, furling device 84 is attached to the top of panel 82, and a plurality of lights 86 are attached to the bottom of panel 82. In other embodiments, lights may be attached to the top of panel 82 and a furling device may be attached to the bottom of panel 82, lights and furling devices may be optionally attached to both the top and bottom of panel 82 (with the lights attached around the periphery thereof), or other permutations of lights and furling devices may be employed, depending on the desired lighting conditions to be achieved by structure 80.

In the illustrated embodiment, furling device 84 facilitates the covering and uncovering of the upper side of panel 82 with a sheet 85 of material with light-altering properties. Furling device 84 may optionally store a plurality of sheets of material for different desired lighting conditions. For example, in some embodiments furling device 84 may accommodate up to ten different sheets of material.

A cannister 88 may optionally be provided at the intake of air inlet 30 to selectively fill panel 82 with a gas or smoke having light-altering properties. LEDs 89 may be located in the walls or the interior of panel 82 to provide further lighting options for a user of structure 80.

Panels 12, 62 and 82 may have dimensions suitable for the intended application. For example, panels may be as small as 10' by 20' in some embodiments, and may be as large as 80' by 80'. Advantages which panels according to some embodiments of the invention have over the prior art include:

panels according to some embodiments of the invention have less weight than prior art structures, thereby allowing panels to be suspended from smaller, less expensive cranes;

panels according to some embodiments of the invention may be inflated relatively quickly, and are generally self-supporting once inflated, thereby reducing setup time;

panels according to some embodiments of the invention may be deflated and folded up to facilitate transportation and storage;

panels according to some embodiments of the invention are versatile and may be used in a variety of applications; and

panels according to some embodiments of the invention may be supported on posts instead of hung from cranes, or may be held in a vertical orientation and supported on one of their edges to provide backdrops.

FIG. 7 shows a structure 100 according to another embodiment. Structure 100 comprises an inflatable wall section 102 operatively coupled to an inflation apparatus 104 by a duct 105. Wall section 102 may comprise connectors and eyelets (not shown) in the interior thereof similar to the interior connectors and eyelets discussed above to provide structural integrity to wall section 102.

Wall section 102 has a generally vertically-oriented front face 106, which may comprise a green screen or blue screen for facilitating the shooting of footage for special effects. Wall section 102 has a generally tapered shape, with the base

6

substantially wider than the top, to impart stability to wall section 102. An access port 108 may be provided in the lower portion of one of the sides of wall section 102 for allowing ballast to be inserted into and removed from the interior of wall section 102.

Wall section 102 may comprise zippers 110 (or other attachment mechanisms such as, for example, snaps or ties) along the sides of front face 106. Zippers 110 facilitate joining multiple structures 100 together, as shown for example in FIG. 8.

While a number of exemplary aspects and embodiments have been discussed above, those of skill in the art will recognize certain modifications, permutations, additions and sub-combinations thereof. It is therefore intended that the following appended claims and claims hereafter introduced are interpreted to include all such modifications, permutations, additions and sub-combinations as are within their true spirit and scope.

What is claimed is:

1. An apparatus for suspending over a shooting location, the apparatus comprising:

an inflatable panel having walls constructed from a flexible airtight material enclosing an interior of the panel;

at least one air inlet located in one of the walls of the panel; an inflation apparatus coupled to the air inlet and configured to direct air into the interior of the panel;

a plurality of attachment points for facilitating suspension of the apparatus, each attachment point coupled to at least one corresponding load bearing interior eyelet located in the interior of the panel;

a plurality of upper interior eyelets located in the interior of the panel on a lower side of an upper wall of the panel;

a plurality of lower interior eyelets located in the interior of the panel on an upper side of a lower wall of the panel;

a plurality of interior connectors extending between the load bearing interior eyelets, the lower interior eyelets and the upper interior eyelets; and,

a plurality of lower exterior eyelets located on a lower side of the lower wall of the panel, each lower exterior eyelet coupled to a corresponding lower interior eyelet.

2. An apparatus according to claim 1 wherein the attachment points comprise upper exterior eyelets located on an upper side of an upper wall of the panel.

3. An apparatus according to claim 1 wherein the air inlet comprise a snorkel apparatus for preventing water from entering the interior of the panel.

4. An apparatus according to claim 1 wherein the inflation apparatus is located in the interior of the panel and coupled to the air inlet for drawing air into the interior of the panel through the air inlet.

5. An apparatus according to claim 4 wherein the inflation apparatus comprises a fan and a valve.

6. An apparatus according to claim 5 wherein the valve comprises a one-way valve configured to permit air to enter the panel and prevent air from leaving the panel.

7. An apparatus according to claim 5 wherein the inflation apparatus comprises a controller and the valve comprises a two-way valve configured to be selectively opened and closed under control of the controller.

8. An apparatus according to claim 7 wherein the inflation apparatus comprises a pressure sensor coupled to the controller, and wherein the fan is operated under control of the controller such that the controller causes the inflation apparatus to draw air into the panel if a pressure measured by the pressure sensor drops below a predetermined threshold.

7

9. An apparatus according to claim 1 comprising an attachment mechanism along at least a portion of an edge of the lower wall of the panel for hanging a screen from the panel.

10. An apparatus according to claim 1 comprising a gutter around a periphery of the upper wall of the panel for collecting rainwater falling on the panel.

11. An apparatus for suspending over a shooting location, the apparatus comprising:

an inflatable panel having walls constructed from a flexible airtight material enclosing an interior of the panel;

an air inlet located in one of the walls of the panel;

an inflation apparatus located in the interior of the panel and coupled to the air inlet for drawing air into the interior of the panel;

a plurality of upper exterior eyelets located on an upper side of an upper wall of the panel, each of the upper exterior eyelets fixedly attached to a corresponding load bearing interior eyelet located in the interior of the panel on a lower side of the upper wall of the panel;

a plurality of lower interior eyelets located in the interior of the panel on an upper side of a lower wall of the panel;

8

a plurality of interior connectors extending between the load bearing interior eyelets and the lower interior eyelets; and,

a plurality of lower exterior eyelets located on a lower side of the lower wall of the panel, each lower exterior eyelet fixedly attached to a corresponding lower interior eyelet.

12. An apparatus according to claim 11 comprising a plurality of upper interior eyelets located in the interior of the panel on a lower side of an upper wall of the panel.

13. An apparatus according to claim 12 wherein each lower interior eyelet is positioned approximately directly below a corresponding one of the load bearing interior eyelets or upper interior eyelets, and wherein an interior connector extends between each lower interior eyelet and the corresponding load bearing interior eyelet or upper interior eyelet.

14. An apparatus according to claim 11 wherein each load bearing interior eyelet is coupled to a plurality of lower interior eyelets by the interior connectors.

15. An apparatus according to claim 11 wherein at least one of the lower interior eyelets is coupled to two or more of the load bearing interior eyelets by the interior connectors.

* * * * *